Amendments to the Specification:

Please replace paragraph 12 as follows:

[00012] The processing of a cutting plate is simplified if the cutting edge surfaces are arranged symmetrical, in particular axially symmetrical, to each other. The cutting edge surfaces edges are created through a two-sided asymmetric grinding of a plate edge in which the cutting plate can initially be ground asymmetrically from one side. The other side is then ground by rotating the cutting plate around a rotational axis. This process creates the diagonally extending cutting edges (or "crosscutters") on a cutting plate.